

January 8, 2020



Colorado Springs Utilities
1521 Hancock Expressway
Colorado Springs, Colorado 80903

Attn: Brad Pritekel

Re: Coal Combustion Residual (CCR) Landfill Annual (2019) Inspection
Clear Springs Ranch
Fountain, Colorado
Terracon Project No. 23155030

Dear Mr. Pritekel:

Terracon Consultants, Inc. (Terracon) is pleased to present this report of the Coal Combustion Residual (CCR) Landfill Annual (2019) Inspection services provided for the Clear Springs Ranch CCR landfill. Our services were provided in general accordance with Colorado Springs Utilities (UTILITIES) Purchase Order 152802 received on December 16, 2019.

1.0 PROJECT INFORMATION

1.1 Site Location

ITEM	DESCRIPTION
Location	The CCR Landfill at Clear Springs Ranch in Fountain, Colorado
Existing improvements	An existing and active landfill containing non-volatile fly ash, bottom ash, waste salt / fly ash mixture, spent sandblasting media, flue gas desulfurization waste, sediment from the Martin Drake Power Plant's Storm Water Ponds, and ash derived from the co-combustion of biosolids, woody biomass, or other related solid fuels. The total capacity of the 75-acre landfill is 5 million cubic yards (CY) with a net volume of 3,769,700 CY contained within the Landfill as of December 30, 2019. Based on the December 30, 2019 survey, there is an estimated 573,800 cubic yards of bottom ash and about 3,195,900 cubic yards of fly ash currently in the landfill.
Import Activity for 2018	Fly Ash, Bottom Ash, and Scrubber byproduct from January through December 31, 2019 <ul style="list-style-type: none">▪ Nixon Fly Ash: 21,126 tons▪ Nixon Bottom Ash: 4,799 tons▪ Drake Fly Ash: 1,163 tons▪ Drake Bottom Ash: 1,560 tons▪ Drake Scrubber Gypsum: 9,167 tons
Existing topography	The active landfill has a relatively flat top with side slopes of about 3H:1V (Horizontal:Vertical) or flatter.



1.2 Background

The Clear Springs Ranch CCR Landfill is subject to the Hazardous and Solid Waste Management System; Disposal of Coal Combustion Residuals (CCR) from Electric Utilities rule published by the Environmental Protection Agency in the Code of Federal Regulations - 40 CFR Parts 257 and 261, dated April 17, 2015.

In accordance with these regulations, UTILITIES must inspect the CCR landfill in accordance with the following requirements:

257.84 (b) Annual inspections by a qualified professional engineer.

(1) Existing and new CCR landfills and any lateral expansion of a CCR landfill must be inspected on a periodic basis by a qualified professional engineer to ensure that the design, construction, operation, and maintenance of the CCR unit is consistent with recognized and generally accepted good engineering standards.

The inspection must, at a minimum, include:

(i) A review of available information regarding the status and condition of the CCR unit, including, but not limited to, files available in the operating record (e.g., the results of inspections by a qualified person, and results of previous annual inspections); and

(ii) A visual inspection of the CCR unit to identify signs of distress or malfunction of the CCR unit.

(2) Inspection report. The qualified professional engineer must prepare a report following each inspection that addresses the following:

(i) Any changes in geometry of the structure since the previous annual inspection;

(ii) The approximate volume of CCR contained in the unit at the time of the inspection;

(iii) Any appearances of an actual or potential structural weakness of the CCR unit, in addition to any existing conditions that are disrupting or have the potential to disrupt the operation and safety of the CCR unit; and

The source of materials approved for placement in the CCR landfill include:

- Non-volatile fly ash, bottom ash, waste salt / fly ash mixture, spent sandblasting media, flue gas desulfurization (scrubber) waste, sediment from the Martin Drake Power Plant's Storm Water and Process Water Ponds, and ash derived from the co-combustion of biosolids, woody biomass, or other related solids fuels

We understand that the disposal of these materials at the CCR landfill are currently approved by El Paso County and the Colorado Department of Public Health and Environment (CDPHE).

2.0 SCOPE OF SERVICES

The following sections provide an overview of the work scope performed by Terracon.

2.1 Annual Inspection

Terracon's previous annual inspections of the CCR landfill included a review of available information regarding the status and condition of the CCR landfill and files provided by UTILITIES including results of previous inspections, land surveys, and CCR production and sales. Although not specifically required in Section 257.84b, previous geotechnical studies of the CCR landfill, performed by others, included subsurface explorations, laboratory testing, and slope stability analyses.

For our 2019 annual inspection, we performed our services in accordance with Section 257.84b and included the following activities:

- Visual observations of the CCR unit by a professional geotechnical engineer to identify signs of distress or malfunction of the CCR unit
- Observations of existing or potential structural weakness associated with slope stability or erosion of the CCR unit, in addition to existing conditions that are disrupting or have the potential to disrupt the operation and safety of the CCR unit
- Noted changes in geometry of the CCR structure since the 2017 annual inspection
- Estimate the approximate volume of the CCR at the time of the inspection based on survey information provided by UTILITIES, delivery quantities, and sales

3.0 CCR LANDFILL INSPECTION RESULTS

The results of our 2019 annual inspection are discussed below. Selected photographs taken during the inspection are included on the attached photograph log. Our services included a desktop review of the 2019 Volumetric Survey provided by UTILITIES, as well as site observations.

3.1 2019 Annual Observation of the CCR Landfill Structure Geometry

Historical Information

The CCR landfill has been active since the late 1970's and is currently being used for disposal of relatively dry ash. We were provided with the design drawing, "East Expansion of Ash Landfill", dated March 29, 2008 that indicates the intended final geometry of the landfill (height and slope gradients). The acceptable slope gradients of 3H:1V are also based on the stability analyses presented in the November 17, 2009, Ash Landfill Slope Stability Investigation for the Clear Spring Ranch Facility, prepared by Kleinfelder.

Based on the Ash Landfill 2019 Volumetric Survey, dated December 30, 2019, the landfill varies from about 30 feet above the surrounding ground surface within the Bottom Ash area to the west and about 50 to 70 feet high at the eastern terminus. The lowest elevation at the toe of the landfill slope appears to be at the southeast corner at El. 5444. The highest elevation at the crest of the

landfill also appears to be at the southeast corner of the landfill at El. 5524. The side slopes are generally at a gradient of about 3H:1V.

Site Observations

Terracon visited the site on October 8, 2019 for our annual observations of the CCR landfill surface features. The purpose of our visit included observations for erosion control measures for slopes and the perimeter road, isolated or surficial slope instability, proper soil cap thicknesses and competency, as well as understanding landfill earthwork and grading activities.

Activity at the landfill during our observations consisted of stockpiling of fly ash at the base of the western terminus of the land fill. Utilities was investigating the potential of mining the Bottom Ash within the top western third; however, there are no plans to mine the Bottom Ash at this time. New fly ash was being placed and compacted near the southeast portion of the landfill. The material is placed by pushing the fly ash up the slope in lifts of about 4 inches, then tracked into place using a CAT D8R bulldozer.

The current top of the landfill was relatively flat and sloped gently down gradient to the west (300 H:1V). The surface reportedly consisted of an approximate 1-foot thick temporary soil cap. The landfill has the capacity to increase approximately 20 feet in height. The far southeast corner of the landfill is the only area approaching the top height level. Overall, the landfill ground surface was covered with a sparse to moderate amount of native vegetation.

The side slopes of the landfill also had an approximate 1-foot thick soil cap. Most of the perimeter sloped surfaces were sparse to moderately vegetated with dried-out, 6-inch to 3-foot high vegetation. The only active grading of the side slopes at time of our October 8th site visit was observed at the southeast corner. We generally observed a 1- to 2-foot high soil berm at the toe of the landfill slopes and a 1- to 4-foot high soil berm at the crest of the perimeter slope.

During our October 8th site visit, we observed a slight to moderate amount of erosion rills and gullies along all slopes. Most erosion features were less than about 4 to 6 inches deep. Apparent disposed materials were not observed within the rills. Discrepancies were not observed at the time of our site visit.

3.2 Approximate Volume of the CCR

Based on the provided Volumetric Surveys, the provided annual Net Volumes of the Ash Landfill are:

- 2013: 3,535,900 cubic yards
- 2014: 3,539,100 cubic yards
- 2015: 3,563,000 cubic yards
- 2016: 3,578,600 cubic yards
- 2017: 3,679,600 cubic yards
- 2018: 3,690,200 cubic yards
- 2019: 3,769,700 cubic yards

3.3 Observations of Existing or Potential Structural Weakness

Visual evidence of apparent existing and potential structural weaknesses was not observed.

3.4 Slope Stability Analysis

Slope stability analyses was beyond the scope of our services. Kleinfelder performed slope stability analyses as part of a November 17, 2009 study. The lowest presented slope stability analyses was 2.6. The January 29, 2009 State of Colorado letter indicated the slope stability analysis was acceptable. Furthermore, the State of Colorado letter indicated “in its present condition as well as proposed final configuration, the ash landfill is at a low risk to be impacted by slope stability issues.” No apparent signs of slope instability were observed during our site visit.

3.5 Recommendations

We recommended to UTILITIES representatives that slopes with erosion features (gullies) greater than about 4 to 6 inches deep be filled and re-graded. Continued observations of the landfill should occur by UTILITIES throughout the year, with particular attention to the erosion features along the slopes. Routine maintenance should be conducted, when necessary, to maintain the soil cover. We understand the grading activities are typically accomplished by tracking a bulldozer up and down the slopes. In addition, we recommended the soil berms adjacent to roadway and at the crest of the slope be repaired for continuity, as necessary.

4.0 GENERAL COMMENTS

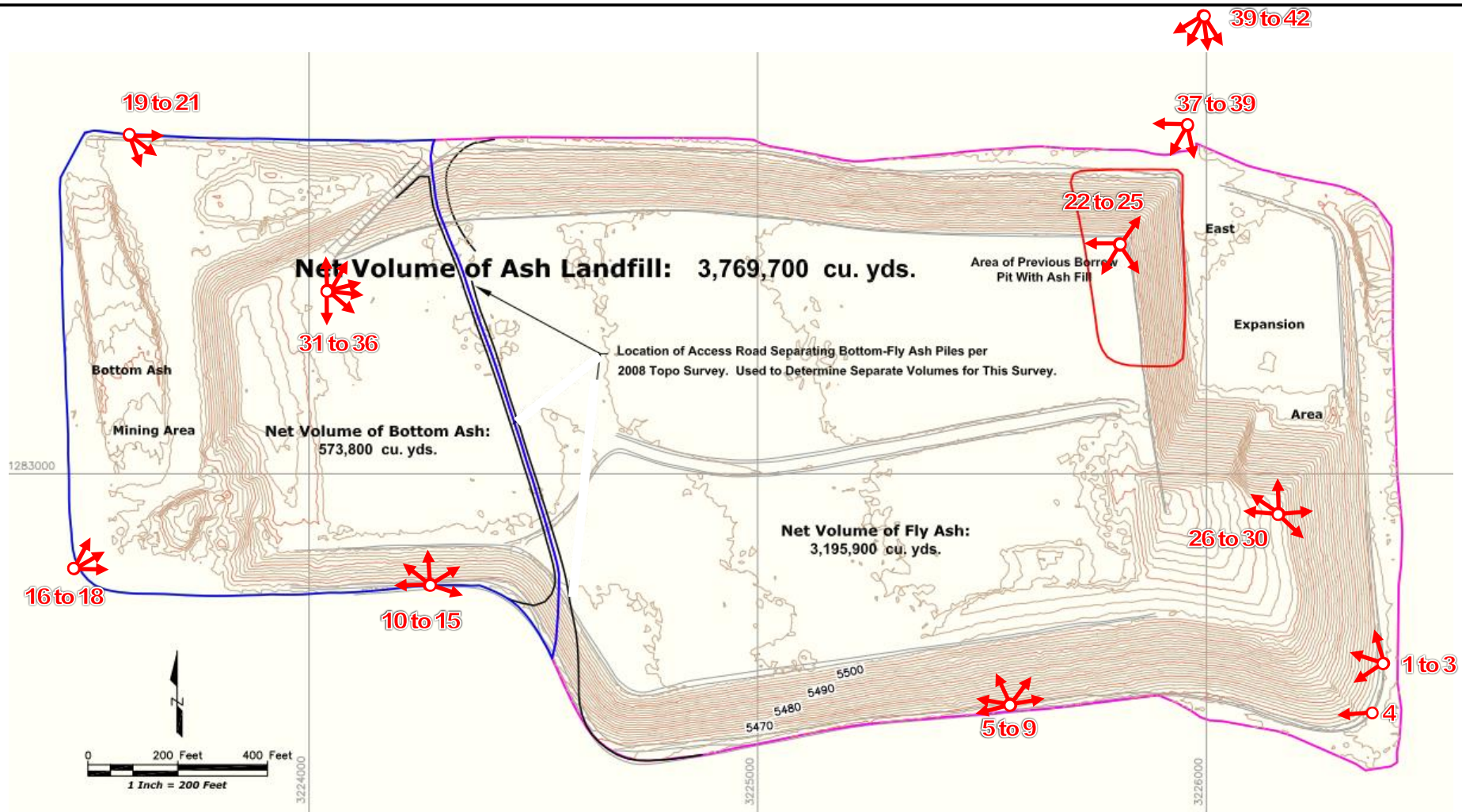
The observations and recommendations presented in this report are based upon the data and information discussed in this report. This report has been prepared for the exclusive use of our client for specific application to the project discussed and has been prepared in accordance with generally accepted geotechnical engineering practices. No warranties, either express or implied, are intended or made. Site safety and excavation support are the responsibility of others. In the event that changes in the nature, design, or location of the project as outlined in this report are planned, the recommendations contained in this report shall not be considered valid unless Terracon reviews the changes and either verifies or modifies the conclusions of this report in writing.

Sincerely,
Terracon Consultants, Inc.

Robert M. Hernandez, P.E.
Geotechnical Services Manager

Ryan W. Feist, P.E.
Principal

Attachments: Photograph Location Diagram
Photograph Log



 INDICATES PHOTO NUMBER AND ORIENTATION,
PHOTOS TAKEN OCTOBER 8, 2019

BASE DRAWING OBTAINED FROM
THE CSU 2019 SURVEY DRAWING,
DATED DECEMBER 30, 2019

DIAGRAM IS FOR GENERAL LOCATION
ONLY, AND IS NOT INTENDED FOR
CONSTRUCTION PURPOSES

Project Manager:	RWF	Project No.	23155030
Drawn by:	RWF	Scale:	AS SHOWN
Checked by:	RMH	File Name:	A-1
Approved by:	RWF	Date:	01/08/2020

Terracon
Consulting Engineers & Scientists

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PHOTOGRAPH LOCATION DIAGRAM
CCR LANDFILL ANNUAL INSPECTION CLEAR SPRINGS RANCH FOUNTAIN, COLORADO

Exhibit
A-1

Geotechnical Engineering Report

Clear Springs Ranch CCR Landfill Inspection ■ Colorado Springs, Colorado
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PHOTO LOG (October 8, 2019)







<p>Photo #1 Facing Northwest</p>		<p>Photo #2 Facing Southwest</p>
<p>Photo #3 Facing North</p>		<p>Photo #4 Facing West</p>
<p>Photo #5 Facing East</p>		<p>Photo #6 Facing Northeast</p>

Geotechnical Engineering Report

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PHOTO LOG (October 8, 2019)

		
<p>Photo #7 Facing Northwest</p>		<p>Photo #8 Facing West</p>
		
<p>Photo #9 Facing West-Southwest</p>		<p>Photo #10 Facing East</p>
		
<p>Photo #11 Facing Northeast</p>		<p>Photo #12 Facing North</p>

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PHOTO LOG (October 8, 2019)

	
<p>Photo #13 Facing Northwest</p>	<p>Photo #14 Facing West</p>
	
<p>Photo #15 Facing West</p>	<p>Photo #16 Facing East</p>
	
<p>Photo #17 Facing East</p>	<p>Photo #18 Facing Northeast</p>

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PHOTO LOG (October 8, 2019)



		
<p>Photo #19 Facing South</p>		<p>Photo #20 Facing Southeast</p>
		
<p>Photo #21 Facing East</p>		<p>Photo #22 Facing Southeast</p>
		
<p>Photo #23 Facing South</p>		<p>Photo #24 Facing Northeast</p>

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PHOTO LOG (October 8, 2019)






	
<p>Photo #25 Facing West</p>	<p>Photo #26 Facing East</p>
	
<p>Photo #27 Facing North</p>	<p>Photo #28 Facing Southeast</p>
	
<p>Photo #29 Facing Northwest</p>	<p>Photo #30 Facing West</p>

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PHOTO LOG (October 8, 2019)

		
<p>Photo #31 Facing South</p>		<p>Photo #32 Facing Southeast</p>
		
<p>Photo #33 Facing Southeast</p>		<p>Photo #34 Facing East</p>
		
<p>Photo #35 Facing Northeast</p>		<p>Photo #36 Facing North</p>

Geotechnical Engineering Report

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PHOTO LOG (October 8, 2019)



Photo #37 Facing West



Photo #38 Facing Southwest



Photo #39 Facing Southeast



Photo #40 Facing South



Photo #41 Facing Southwest



Photo #42 Facing Southwest